

Planer-Type Milling M/C - Double Column

Stock number:	1034-13752
Type of machinery:	Planer-Type Milling M/C - Double Column
Manufacturer:	DROOP & REIN
Type:	TFS 30 50 D40
Year:	2010
Control unit:	CNC
Maker of control unit:	SIEMENS840 D
Country of origin:	Germany
Item location:	Mönchengladbach / Germany
Delivery time:	immediately
Freight basis:	ex site



Seller



Schiess Moweg GmbH
 Egerstraße 73-75
 41236 Mönchengladbach

Phone: 0049 216661530

Fax: 0049 2166615315

E-Mail: info@schuess-moweg.de

www.schiess-moweg.de

techn. Details

x-travel:	6000 mm
y-travel:	4500 mm
z-travel:	1500 mm
spindle taper ISO:	50
spindle turning speed range:	20 - 4000 U/min
Torque:	1800 Nm
column travel between the guideways:	4010 mm
passage:	2100 mm
distance spindle nose and table:	200 - 1700 mm
spindle motor:	60 kW
spindle taper ISO:	50
table surface area:	5000 x 3000 mm
workpiece weight:	30.000 kg
total power requirement:	120 kW
weight of the machine ca.:	80 t
dimensions of the machine ca.:	14,75 x 12 x 6,2 m

Description

Machine equipped with CNC SIEMENS 840 D

- autom. toolchanger for 140 tools
- C-axis for rotation of milling head
- 3-fold head changer for angular milling head, long and short spindle extension
- workpiece measuring probe RENISHAW
- tool breakage detection, ACM with torque monitoring
- through spindle coolant , chip conveyor