

INGERSOLL Gantry 4000

Cavity Sinking EDM - Machine

Stock number:	1032-03695
Type of machinery:	Cavity Sinking EDM - Machine
Manufacturer:	INGERSOLL
Type:	Gantry 4000
Year:	2003
Control unit:	CNC
Maker of control unit:	MITSUBISHI 64 bit CNC
Country of origin:	Germany
Item location:	Karlsbad-Ittersbach stock 2
Delivery time:	immediately
Freight basis:	ex stock, free loaded



Seller



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techn. Details

table length:	550 mm
table width:	470 mm
ampere:	A
table load:	500 kg
x-axis:	400 mm
y-axis:	300 mm
z-axis:	300 mm
tool change unit:	20 Pos.
working-box, inside dimension:	650 x 500 x 340 mm
electrode diameter:	180 mm
rapid traverse::	2000 mm/min
pallet size::	420 x 380 mm
total power requirement:	8,8 kVA
weight of the machine ca.:	5,8 t
dimensions of the machine ca.:	2,5 x 2,22 x 2,24 m

Description

CNC-EDM die sinking machine with pallet changer,
C-axis,
fire extinguishing device,
MULTICHANGE IMC4, for 8pcs. pallets and 84 tools,
electronic handwheel,
3D touch probe,