

Hardening Unit - Induction

Stock number:	1007-6506
Type of machinery:	Hardening Unit - Induction
Manufacturer:	SMS
Type:	RTH
Year:	2007
Control unit:	CNC
Maker of control unit:	Siemens Sinumerik 840 D
Country of origin:	Germany
Item location:	ex our warehouse
Delivery time:	immediately ex warehouse
Freight basis:	ex warehouse



Seller



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techn. Details

effective widths:	415 mm
capacity:	Stück/h
quality:	
quill stroke:	300 mm
workpiece weight max.:	5 kg
rotary table dia.:	1515 mm
table height over floor:	1190 mm
round table - deviation:	60 °
external spindle dia. in front storing:	52 mm
spindle assembly:	vertical
max. torque on the spindle:	21 Nm
Torque of feed axes X - Y - Z:	9,5 - 5 - 5 Nm
Weight approx.:	16 t
required space l x w x h approx.:	11,8 x 3,7 x 3,6 m
total connected load:	50 / 400 Hz / kW

Description

The SMS induction hardening unit was completely overhauled in 2013!